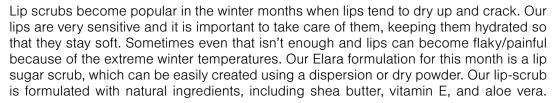


## Elara Lip-Scrub



Start by taking colorant of choice and mix equal parts of pigment with a dispersing agent if needed.

Ex.) A 50/50 dispersion was made of 50% EL-37 and 50% jojoba oil for a total of 10g. (5g of El-37 & 5g of jojoba oil). The mixture should then be mixed in a FlackTek SpeedMixer® for 2 minutes at 1200 RMP, or with an overhead mixer until evenly dispersed. Set aside.

Add all of phase B ingredients to a glass beaker, and heat until melted. Remove from heat and add phase C ingredients. If using powder form of Elara add in here. If using a dispersion, it can either be added here or after adding in the sugar. NOTE: For smaller batches, the mixture my begin to harder, if so, place briefly back onto heat to melt.

Add in the sugar and mix by hand. While mixing the sugar will begin to absorb the excess oils. A cold-water bath may be needed to evenly cool, preventing clumps. Make sure to continuously stir while cooling the mixture for an even consistency. Place into appropriate containers.



| Ingredient       | INCI Name                                      | Quantity | Supplier                          |
|------------------|--|----------|-----------------------------------|
| PHASE A          |  |          |                                   |
| Granulated Sugar | Sucrose  | 48.5     | Clover Valley                     |
| PHASE B          |  |          |                                   |
| Shea Butter      | Butyrospermum<br>Parkii (Shea) Butter          | 14.5     | Olvea                             |
| Jojoba Oil       | Simmondsia Chin-<br>ensis (Jojoba) Seed<br>Oil | 14.0     | Jedwards<br>International,<br>Inc |
| Cocoa Butter NF  | Theobroma Ca-<br>cao (Cocoa) Seed<br>Butter    | 8.5      | Koster Keunen                     |
| Beeswax          | Beeswax  | 5.0      | Strahl & Pitsch,<br>Inc.          |
| PHASE C          |  |          |                                   |
| Vitamin E        | dl-alpha tocopherol                            | 5.0      | Making<br>Cosmetics               |
| Aloe Vera        | Aloe barbadensis                               | 2.0      | Making<br>Cosmetics               |
| Color            |  | 1.0-2.0  | DayGlo Color<br>Corp              |
| Flavor           | Cantaloupe Flavor<br>OS, Artificial            | 0.5      | Bell Flavors & Fragrance, Inc.    |

<sup>\*\*</sup>NOTE: Sugar percentage is dependent upon consistency. For a smoother more moisturizing consistency use less sugar. For a more exfoliating consistency use more sugar.

## Color Blends for 100g batch size:

1.0g of EL-15 (powder form) was added after phase B was completely melted Can also used 2.0g in a dispersion form

NOTE: In powder form the color is stronger than dispersion form. Make sure appropriate amounts are used. Ex.) In this formulation the color ranges from 1-2%. Therefore, the powder form should only used 0.5-1% (1% was used)

0.60g of EL-17 (dispersion form) or (0.30g powder form) 0.90g of EL-37 (dispersion form) or (0.45g powder form)

