



Elara Luxe™ Liquid Lip

Project: Liquid Lip

Formula Number: MUA130/1

Date: 12/01/2023

Phase	Trade Name	INCI	%	Supplier
A	Jarcol I20N	Octyldodecanol	24.10%	Jarchem
A	Florasun 90	Helianthus Annuus (Sunflower) Seed Oil	2.00%	Floratech
A	Foralyn 5020 F-CG	Methyl Hydrogenated Rosinate	6.50%	Eastman Chemical
A	Cab-o-sil M7D	Silica	1.75%	Cabot
A	G Gel CCT 200	Caprylic/Capric Triglyceride (and) Stearalkonium Bentonite (and) Propylene Carbonate	5.00%	Applechem
A	Acticire MB	Jobba Esters (and) Helianthus Annuus (Sunflower) Seed Wax (and) Acacia Decurrens Flower Wax (and) Polyglycerin-3	2.00%	Gattefosse
A	SAIB	Sucrose Acetate Isobutyrate	5.50%	Eastman Chemical
A	Softisan 649	Bis-Diglyceryl Polyacyladipate-2	5.00%	IOI Oleo Chemical
B	Compritrol 888 Pellets	Glyceryl Behenate	0.50%	Gattefosse
B	Floralipids Moringa Butter	Moringa Oil/Hydrogenated Moringa Oil Esters	2.25%	Floratech
B	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	4.50%	Koster Keunen
B	Lipocire A SG	C10-18 Triglycerides	1.50%	Gattefosse
B	Orange Wax	Citrus Aurantium Dulcis (Orange) Peel Wax	1.50%	Koster Keunen
C	Maxigloss Plus	Octyldodecanol (and) Ethylcellulose (and) Isostearyl Alcohol (and) Hydrogenated Dilinoleyl Alcohol	10.00%	Vantage
C	Vitamin E Acetate	Tocopheryl Acetate	0.50%	DSM
C	Koboguard 5400 CCT	Hydrogenated Polycyclopentadiene (and) Caprylic/Capric Triglyceride	3.00%	Kobo
D	Symdiol 68	1,2-Hexanediol (and) Caprylyl Glycol	0.40%	Symrise
D	Akosky Kiss	Caprylic/Capric Triglyceride, Trigonella Foenum-Graecum Seed Extract	0.50%	Deveraux Specialties
D	Strawberry	Flavor	0.30%	Varies
E	Elara Luxe Saturn Yellow		2.50%	DayGlo
E	Elara Luxe Aurora Pink		21.00%	DayGlo
Total: 100.30%				

PROCEDURE

1. Add Phase A raw materials in main beaker. Begin to heat to 45-50C. Homogenize for 5 minutes until all materials are dispersed and homogenous.
2. Switch to propeller mixing. Increase heat to 88-90C. Add Phase B waxes, one at a time under propeller mixing. Mix until uniform and all waxes are melted.
3. Let mix for 5 minutes. Slightly reduce the batch temperature to 70-75C. Add Phase C ingredients under propeller mixing.
4. Add Phase D raw materials under propeller mixing. Mix until uniform.
5. Slowly add in Phase E pigments under propeller mixing. Hold the batch temperature at 70-75C. Mix until color is uniform.
6. Slightly reduce heat to 65-70C and fill components.

**DayGlo**

Elara Luxe™ Eyeshadow

Project: Cream Eyeshadow **Formula Number:** MUA131/3 **Date:** 22/04/2022

Phase	Trade Name	INCI	%	Supplier
A	Jarcol I20N	Octyldodecanol	13.00%	Jarchem
A	Foralyn 5020 F-CG	Methyl Hydrogenated Rosinate	5.00%	Eastman Chemical
A	Apricot Kernel Oil	Prunus Armeniaca (Apricot) Kernel Oil	1.50%	Jan Dekker
A	G-Gel ECO HMS	C13-15 Alkane (and) Quaternium-90 Bentonite (and) Triethyl Citrate	9.50%	Applechem
A	Cab-o-sil M7D	Silica	1.50%	Cabot
A	Granpowder BBP-700	Saccharomyces Ferment (and) Lauroyl Lysine	1.55%	Grant
A	Vegelight C9-12	C9-12 Alkane (and) Coco-Caprylate/Caprates	13.50%	Grant
B	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	11.50%	Koster Keunen
B	Candelilla Wax	Euphorbia Cerifera (Candelilla) Wax	5.75%	Koster Keunen
B	Kester Wax K60P	Polyhydroxystearic Acid	1.50%	Koster Keunen
B	Cetiol MM	Myristyl Myristate	1.75%	BASF
B	Compritol 888 CG	Glyceryl Behenate	0.40%	Gattefosse
B	Orange Wax	Citrus Aurantium Dulcis (Orange) Peel Wax	2.00%	Koster Keunen
C	Unimer 1946	VP/Hexadecene Copolymer (and) Octyldodecanol	2.25%	Givaudan
C	Floralipids Moringa Butter	Moringa Oil/Hydrogenated Moringa Oil Esters	0.60%	Floratech
D	Symdiol 68	1,2-Hexanediol (and) Caprylyl Glycol	0.40%	Symrise
D	Vitamin E Acetate	Tocopheryl Acetate	0.30%	DSM
E	Elara Luxe Horizon Blue		22.00%	DayGlo
E	Ronastar Noble Sparks	Calcium Aluminum Borosilicate (and) Silica (and) Titanium Dioxide	6.00%	EMD
			Total: 100%	

PROCEDURE

1. Add Phase A raw materials in main beaker. Begin to heat to 45-50C. Homogenize for 5 minutes until all materials are dispersed and homogenous.
2. Switch to propeller mixing. Increase heat to 88-90C. Add Phase B waxes, one at a time under propeller mixing. Mix until uniform and all waxes are melted. Keep batch covered.
3. Let mix for 5 minutes. Slightly reduce the batch temperature to 85-88C. Add Phase C ingredients under propeller mixing.
4. Add Phase D raw materials under propeller mixing. Mix until uniform.
5. Slowly add in Phase E pigments under propeller mixing. Hold the batch temperature at 85-88C. Mix until color is uniform.
6. Fill components at 85-88C.



DayGlo

Elara Luxe™ Sugar Scrub

Project: Sugar Scrub

Formula Number: TRA042/3

Date: 24/2/2023

Phase	Trade Name	INCI	%	Supplier
A	Myritol 312 RSPO	Caprylic/Capric Triglyceride	45.70%	BASF
A	G Gel CCT 200	Caprylic/Capric Triglyceride (and) Stearalkonium Bentonite (and) Propylene Carbonate	5.00%	Applechem
B	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	2.75%	Koster Keunen
B	Surfacare S	Oleic/Linoleic/Linolenic Polyglycerides	7.00%	Surfatech
B	Orange Wax	Citrus Aurantium Dulcis (Orange) Peel Wax	1.50%	Koster Keunen
C	Tegosoft PC 41	Polyglyceryl-4 Caprate	5.50%	Evonik
C	Shea Butter	Butyrospermum Parkii (Shea) Butter	2.00%	Carribbean Natural Products
C	Vitamin E Acetate	Tocopheryl Acetate	0.30%	DSM
C	Symdiol 68	1,2-Hexanediol (and) Caprylyl Glycol	0.50%	Symrise
C	Blood Orange	Fragrance	0.50%	Varies
D	Timiron Halo White	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	1.25%	EMD
D	Elara Luxe Blaze Orange		1.75%	DayGlo
E	Sugar	Sugar	26.25%	
			Total: 100%	

PROCEDURE

1. Add Phase A to main beaker under propeller mixing. Begin heating to 88-90C.
2. Add Phase B waxes, one by one into main beaker under propeller mixing. Mix until all waxes are melted and batch is uniform.
3. Slightly reduce heat to 75-77C and add Phase C under propeller mixing.
4. Add Phase D pigments to main beaker under propeller mixing. Mix until uniform.
5. Add Phase E sugar to main under propeller mixing. Ensure high enough speed to keep sugar from settling. Slightly reduce heat to 60C.
6. Pour pieces at 60C.



DayGlo Elara Luxe™ Lip and Cheek Stick

Project: Lip and Cheek Stick

Formula Number: MUA132/2

Date: 02/02/2023

Phase	Trade Name	INCI	%	Supplier
A	Myritol 312 RSPO	Caprylic/Capric Triglyceride	25.00%	BASF
A	G Gel CCT 200	Caprylic/Capric Triglyceride (and) Stearalkonium Bentonite (and) Propylene Carbonate	7.60%	Applechem
A	Cab-o-sil M7D	Silica	1.25%	Cabot
A	Gransense TC-8X	Coco-Caprylate/Caprate (and) Triheptanoin (and) C9-12 Alkane (and) Polyurethane-100	7.00%	Grant
A	Cosmol 168 ARV	Dipentaerythryl Hexahydroxystearate/Hexastearate/Hexarosinate	5.00%	Ikeda
A	Apricot Kernel Oil	Prunus Armeniaca (Apricot) Kernel Oil	7.50%	Jan Dekker
A	Kahai Oil	Caryodendron Orinocense Seed Oil	1.00%	Integrity Ingredients
A	Plandool H	Phytosteryl/Isostearyl/Cetyl/Stearyl/Behenyl Dimer Dilinoleate	1.25%	Kobo
B	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	7.50%	Koster Keunen
B	Candelilla Wax	Euphorbia Cerifera (Candelilla) Wax	3.00%	Koster Keunen
B	Kester Wax K 60P	Polyhydroxystearic Acid	1.50%	Koster Keunen
B	Orange Wax	Citrus Aurantium Dulcis (Orange) Peel Wax	1.50%	Koster Keunen
B	Cetiol MM	Myristyl Myristate	2.00%	BASF
B	Kester Wax K-24	Lauryl Laurate	6.00%	Koster Keunen
B	Compritrol 888 CG	Glyceryl Behenate	0.30%	Gattefosse
B	Floralipids Moringa Butter	Moringa Oil/Hydrogenated Moringa Oil Esters	0.50%	Floratch
C	Symdiol 68	1,2-Hexanediol (and) Caprylyl Glycol	0.30%	Symrise
C	Vitamin E Acetate	Tocopheryl Acetate	0.30%	DSM
C	Lexfilm Sun Natural MB	Capryloyl Glycerin/Sebacic Acid Copolymer	2.50%	Inolex
D	Mearmica CF	Mica	4.00%	BASF
D	Elara Luxe Rocket Red		15.00%	DayGlo
			Total: 100.00%	

PROCEDURE

1. Add Phase A raw materials in main beaker. Begin to heat to 50-55C. Homogenize for 5 minutes until all materials are dispersed and homogenous.
2. Switch to propeller mixing. Increase heat to 88-90C. Add Phase B waxes, one at a time under propeller mixing. Mix until uniform and all waxes are melted.
3. Let mix for 5 minutes. Slightly reduce the batch temperature to 83-85C. Add Phase C ingredients under propeller mixing.
4. Slowly add in Phase D pigments under propeller mixing. Hold the batch temperature at 83-85C. Mix until color is uniform.
5. Pour pieces at 80-83C.



DayGlo

Elara Luxe™ Hair Pomade

Project: Hair Pomade

Formula Number: TRA040/2

Date: 02/02/2023

Phase	Trade Name	INCI	%	Supplier
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	14.00%	Earth Supplied Products
A	Florasun 90	Helianthus Annuus (Sunflower) Seed Oil	6.00%	Floratech
A	Cab-o-sil M7D	Silica	0.25%	Cabot
B	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	4.80%	Koster Keunen
B	Softigen Pura	Caprylic/Capric Triglyceride (and) Hydrogenated Rapeseed Oil	19.70%	IOI Oleochemical
B	Natural Wax Jelly SP-507		22.00%	Strahl & Pitsch
B	Orange Wax	Citrus Aurantium Dulcis (Orange) Peel Wax	1.00%	Koster Keunen
B	Dekamol Coco Wax	Cocoglycerides (and) Cera Alba (and) Euphorbia Cerifera (Candelilla) Wax	3.50%	Jan Dekker
B	Compritol 888 CG	Glyceryl Behenate	0.20%	Gattefosse
B	Kester Wax K 60P	Polyhydroxystearic Acid	2.00%	Koster Keunen
C	Kahai Oil	Caryodendron Orinocense Seed Oil	1.00%	Integrity Ingredients
C	Vitamin E Acetate	Tocopheryl Acetate	0.25%	DSM
C	Symdiol 68	1,2-Hexanediol (and) Caprylyl Glycol	0.30%	Symrise
D	Ronafclair White Sapphire		2.00%	EMD
D	Elara Luxe Ultra Violet		23.00%	DayGlo
			Total: 100.00%	

PROCEDURE

1. Add Phase A to main beaker under propeller mixing. Begin heating to 88-90C.
2. Add Phase B waxes, one by one into main beaker under propeller mixing. Mix until all waxes are melted and batch is uniform.
3. Reduce heat to 70-75C and add Phase C under propeller mixing.
4. Add Phase D pigments to main beaker under propeller mixing. Mix until uniform.
5. Pour pieces at 65C.